

JANUARY 1, 1919

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AVIATION AND AERONAUTICAL ENGINEERING



A Four-Engine Super Handley Page of 126 ft. Span
Photo Birckitt

VOLUME V
Number 11

AIR TRANSPORT NUMBER

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THE MARTIN TWIN-ENGINE BOMBER
AIR TRANSPORT AND THE AIRCRAFT INDUSTRY
THE CURTISS MODEL K, 12 CYLINDER ENGINE
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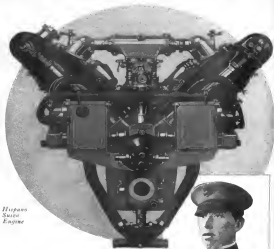
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VOL. V. NO. 11

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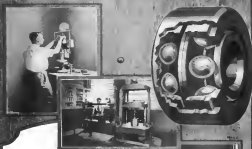
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Vol. 5

January 1, 1919

No. 11

THERE has come out of the war a definite conviction regarding the commercial future of the airplane which is shared by practically all the aviators people in the world. This idea of the future role of heavier than air craft is centered upon the industrial possibilities of the air. From the designer who predicts all manner of fantastic employment of airplanes to the aeronautical engineer who must be consulted every step of the way, all thoughtful persons who have witnessed the scientific advances of the last two decades are certain regarding the future possibilities of an insect and transportation.

It is only necessary to remember how recently the electric light was given its first commercial trial in a Boston theatre and to trace the rapid expansion of the telephone and telegraph from their primitive beginnings, to see that those far-sighted men who looked in ideas which were fundamentally sound and practical have become commercial captains of industry in their respective fields. It seems only yesterday that the motor vehicles and wireless were in the earliest experimental stages. All that has been needed has been optimistic confidence to bring these inventions to a state of commercial development.

The war has given thousands of men of all professions an insight into aerodynamics and all are enthusiastic over its future possibilities. While the development of types of machines has of necessity been almost entirely and aerial laws and production methods have prevented the introduction of radical ideas, yet the constant contact of so many ingenious minds with the theory and practical application of aircraft has probably put commercial ideas for progress into the heads of all who have had to do with our programs of the various countries.

And it is from these ideas that will come the machines which will solve some of the problems that will have to be met before the airplane reaches its goal of commercial success and can compete with existing facilities. These advancements will mean improvements in the matter of safety, weight per horsepower, and payload space required for commercial airplanes.

The attitude of the designer during the war has prevented all commercial thinking. The raising of individual bearings should be commenced at once and the first encouragement given to all who desire to enter the commercial field as operators or to those seeking an industrial opportunity.

The commercial sale of aeroplanes is now dependent on the coming of the big winged industrial leaders, who like the late James J. Hill, will lay out an empire and make to be its masters regardless of the difficulties. Mr. Hill and other early railroad pioneers were thought

to be headed for financial ruin when they embarked on projects of transportation through untested western lands, but their judgment and the ultimate success of their extensions never could be shaken. To the man who resolves to make the engine of the air thrive, and who will insist on breaking down all bars to success, will come the enviable credit due great commercial leaders of the century.

Airplane Progress in the War

The progress of Naval and Military Aeronautics during the war has been stupendous. Further progress in the same direction is perfectly assured, although achievements will be secured only by serious effort in engineering, in the development of armament, special signaling and other military devices. That there will be a continuation of such effort can scarcely be doubted. The more interesting problem is the design of airplanes which will meet the needs of commerce.

It is interesting to take brief stock of what the war has and has not done for the airplane from this point of view. It has only given us a machine of limited stability and moderately slow landing qualities, not fully meeting the requirements of a commercial vehicle. On these two points the commercial designer faces difficulties, but not insurmountable problems. But this is almost all there is on the debit side. On the credit side we have the airplane vine, developed to a point of perfect reliability, an achievement helping us to cut down the slightly heated parasite resistance, and increasing speed for the same power by at least five per cent. We have engines of four or five times the power of the pre-war engine, weighing not more than two pounds per horse power, as compared with the four or five pounds of pre-war times, yet having greater reliability and flexibility. We have aerobles of far better aerodynamic qualities, attaining possibly the limit of efficiency. The mass of unnecessarily exposed control cables has disappeared within the wing and the body. Propellers are no longer a hot or cold proposition and the most valuable qualities of durability and weatherproofing have been attained. The structural strength of wings, bodies and control surfaces has been considerably increased without addition in weight, and materials have been brought into shapes can be applied without the wholesale poisoning of the workmen. All this the commercial designer owes to serious war activities.

It is a valuable heritage, which would only have been earned in twice the years in peace time. With all this valuable progress achieved, it becomes an ever thought still interesting engineering problem to utilize the airplane for the maintenance activities of peace.

around the ports and is taken off at a point between the valves on each cylinder. From here the water goes through ducts open to the crankcase and enters the crankcase through Y-water pulleys in order to heat the oil and assist in breaking up the gasoline and keeping the mixture from becoming too cold on account of the cooling of the gases in the gasoline vapors. The water is then led off and returns to the radiator.

The pump is equipped with ball-bearing to hold the thrust of the piston, due to the action of the water bars, the bearing acting as a steel shell which forces the thrust of lubricating the fluid down into the stuffing. The bearing lubricates, taking back thrust on the water is arranged for grease lubrication, which assists in maintaining the proper water tightness when the pump is not in operation.

Accessory Drive Shafts

The front end of the engine is connected with a casting which contains the vertical shafts which drive the various accessories.



View from rear

namely, the water pump, the gasoline pump, the magneto, and the tachometer.

The output of adjustment consists of a bearing for the vertical shaft, magneto plate with five bolts, water pump gear, gasoline pump gear, push for fueling the carburetor drive shaft and tachometer drive housing and a ball plate for supporting gears, etc.

The upper vertical shaft which runs in bronze bearings at the lower end, and on a smaller ball bearing at the upper, has a bevel pinion at the bottom which meshes with the gear on the front end of the crankshaft. This pinion is held in position by springs, which the crank gear is placed in position by cutting off the end of the crankshaft in gear with every fully being the shaft up in the crankcase.

The vertical shaft is geared to run 1/2, (two, propeller speed).

At the upper end of the shaft are located the pinions for driving the carburetor driving shafts and the magneto. These pinions as well as the lower pinions are held in the shaft on two pitch splines, giving the adjustment, positive drive, and a saving of weight. The long-term pinion is afforded five teeth, and after all adjustments are made, the whole groups (pinions and the ball-bearing are locked in place with a lock nut).

In magneto equipped with a tachometer drive, this unit is provided with a spiral gear on an extension which in turn meshes with a horizontal pinion mounted in a smaller bearing. The end of which shaft is meshed to connect with the end of the tachometer shaft.

Mounted on each side of the gear case are the magneto drive gears, these being drive gears running at equal speed with the vertical shaft. The magneto gears are mounted separately on ball-bearing shafts and mesh in reverse linkage. The tail portion of the magneto coupling is secured to the magneto gear by means of a ball pitch spring. The whole unit is mounted on a steel housing and held in place by four studs through a square flange.

Directly below the vertical drive shaft, and meshing with the crankshaft gear, the water pump drive pinion. This also meshes at 1/2, (two, engine speed). The shaft is held in place with the gear, runs in bronze bearings, and has a worm end driven the two pinions by which the gasoline pump is driven. The oil pump drive gear is mounted on the lower

end, together with suitable thrust washers and shafts for every making the gears. The lower end of the shaft (crankshaft) is a square pinion, and the square end of the water pump shaft are joined by a short steel coupling, giving the same flexibility for such a drive. In this case, opposite the crankshaft is a suitable flange on which may be mounted a gear reduction belt starter when necessary.

Carburetor Drive and Carburetor

At the top of the gear housing, and at an angle of 45 degrees with the center line is mounted the carburetor drive shaft. The gear, which mesh with the upper gear of the crankshaft, are entered with the drive shafts and are mounted on ball bearings. The lower bearing is located in an aluminum cast, while the shaft passes through a ball-bearing bearing a telescopic joint at the lower end to take up any wear due to expansion etc. The upper bearing is similarly mounted on the shaft, but try to fit in the drive shaft bearing, and still before the carburetor drive pinion which is aligned to drive, and is held by a lock nut.

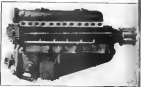
The carburetor is mounted on the top of the cylinder head. The shaft cover the valves and another gear the valve. These relate to opposite directions and are driven in order to use another for right and left hand fuel gear sets. The gears are entered in the cross, and being of opposite size, maintain the proper timing and longitudinal position.

The main carburetor gear is held in a flange in the front end of the carburetor shaft and is turned by a set of vertical shafts. The shaft is taken on the back of the design.

The shafts are mounted in aluminum bearings, one in bearings being located between each pair of cylinders.

The main gear is not rigidly with the shafts, as the latter are located gears, and the carburetor flange, etc. The carburetor is low carbon steel, carburized and hardened and finished all over by grinding.

The main gear is cast to produce a constant revolution and revolution in the valve opening and closing, with the valves 450 in.



See View

The intake runs in equipped with an overpressure which may be added to drive a pressure air pump if desired.

Magneto

The magnet is by high vacuum magnets, two-two spark in a double magnet unit. There are drives through elastic belt couplings through gears from the vertical shaft.

There are seven magnets in each cylinder for two spark plugs, which are connected to the magneto by a wire connected by a rectangular contact wire taken.

Carburetor

The engine is equipped with two 32 mm. diameter ball bearings. Each carburetor terminates gear to three pinions, which are connected to the magneto by a wire connected in supporting the gasoline.

Pinions

The pinions are cast in aluminum alloy. They are of 9/16 inch type, with long life under the load in terms of strength and quickly dissipate the heat. The main shaft is

carried deep concrete with the shaft. This gives even support, and also in grinding the piston pin holes, as these drive from the shaft. The main shaft is driven by the shaft and help to drive the main shaft.

There are three pinion gears per piston, the two upper gears being 1/2 in. dia., while the lower gear is 3/32 in. As an oil-carrying gear is directly below the lower ring, with oil holes drilled in the piston pin holes.

The piston pin holes in both the piston and connecting rod, and is held against longitudinal motion by two snap rings.

Connecting Rods

The connecting rods are articulated. They are also steel forgings, heat treated and finished all over. The master and cap are a bronze back ball-bearing housing, arranged by a snap lock in place by four bolts. A lag is forced on one side, which the wire pin is held by a snap ring. The link rod under this lag, and master glanding through bearings. The upper end of both the master and link rods contain bronze bushings for the piston pins.

Crank Case, Lower Half

The lower half of the crank case is flanged and bolted to the

upper crank case at the centre line of crankshaft. In addition to oil pump, oil pump drive shaft, oil temperature regulator and oil reservoir. The reservoir is closed by a sheet of aluminum, held on a flange. This position forces the oil up to the oil and prevents the loss of from flooding the crank case when the engine is on position out of the normal.

Conclusion

In conclusion, there are certain outstanding features which justify the design of the 35-12 engine, among them being the general layout, gear reduction, aluminum construction, etc.

It is noticeable that the engine is very compact, and general by design that its adaptation to an airplane is made very easy.

The gear reduction shows the center of thrust in a point over the center of gravity, and close to the center of projected area. This enables the design of the body or fuselage to be reduced in size, with consequently lower drag resistance. It also enables high power speeds to be maintained, which with the engine's smooth high speed effective propeller presents the power output without increasing the propeller speed above a certain figure. As a slow speed propeller in from 5 to 7 per cent more efficient than a high speed propeller, the power down engine will deliver a greater net power per pound of gasoline, consequently the overall efficiency is greater.

The Loening Two-Seater Fighting Monoplane

The Loening two-seater fighting monoplane, 300 hp. Super-Horsepower, which is proved from the McCook Field, Dayton, Ohio, developed a speed of 145 m.p.h. with full military load, and is capable of 160 m.p.h. in the air. The aircraft is a single-engine, single-seater, and is built in the United States. It is a light and agile aircraft, and is built in the United States. It is a light and agile aircraft, and is built in the United States.

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The Loening monoplane is 35 ft. long, 7 ft. high, and is a single-engine, single-seater, and is built in the United States. It is a light and agile aircraft, and is built in the United States. It is a light and agile aircraft, and is built in the United States.



FRONT VIEW OF THE 300 HP. LOENING MONOPLANE

low resistance and the monoplane type of structure for the low time required in its construction. The aircraft is a single-engine, single-seater, and is built in the United States. It is a light and agile aircraft, and is built in the United States.

Another important feature of this design is that stability and speed in all cases have been found to be in satisfactory relation. The aircraft is a single-engine, single-seater, and is built in the United States. It is a light and agile aircraft, and is built in the United States.

Due to the nature of the wing, which has been mounted on a level with the pilot's eyes, the visibility is such that the pilot can see the ground and the horizon in all directions. The aircraft is a single-engine, single-seater, and is built in the United States. It is a light and agile aircraft, and is built in the United States.

From the very beginning this machine, the design of which was prepared by Grover C. Loening, had proved itself to be a very successful design. The aircraft is a single-engine, single-seater, and is built in the United States. It is a light and agile aircraft, and is built in the United States.

Curtiss

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Curtiss Achievements

The Great War

- 1—The design and construction of the fastest fighting airplane ever built. Official Government records credit this machine, which was built for the U. S. Navy, known as model 1B-E, with 410 miles per hour, carrying full military load, pilot and passenger. This is 15 miles per hour faster than any other ever claimed for an airplane, a truly epoch-making achievement, made possible by the development of our new model K motor.
- 2—The design and construction for the Navy of the largest flying boats in the world, colossal crafts capable of carrying five tons useful load. It was one of these boats that recently carried fifty passengers.
- 3—The design and construction for the U. S. Navy of the fastest and most efficient Seaplane in service anywhere. This craft, which is known as the Curtiss model H-A, with Liberty motor, made an official speed of 126 miles per hour with full military load, armament, ammunition, pilot and passenger.
- 4—The development and construction of a 12 cylinder, 400 H.P. motor of an entirely new and much lighter type, known as the Curtiss model K-12. These motors have undergone exhaustive tests and are already in production.
- 5—The development and construction of the Curtiss model K-6, a new and much lighter 6 cylinder motor. This engine develops 160 H.P. and possesses greatest endurance and reliability.
- 6—The development and construction on a large scale of the Curtiss OXX motors, and the J-N-4 training planes, which were used almost exclusively by the United States and Canada and largely in England for the training of American and British aviators. The training of over seven months of the world's best and finest flying pilots, most of whom entered the service and formed the nucleus of the United States Aerial Training Forces.



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MARVELITE

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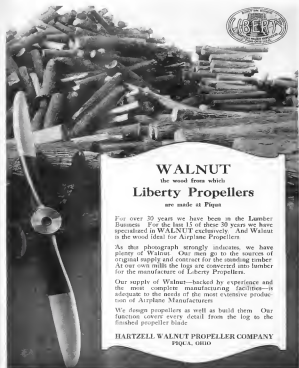
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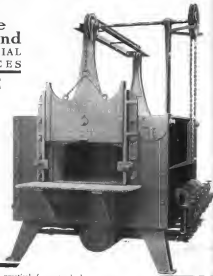
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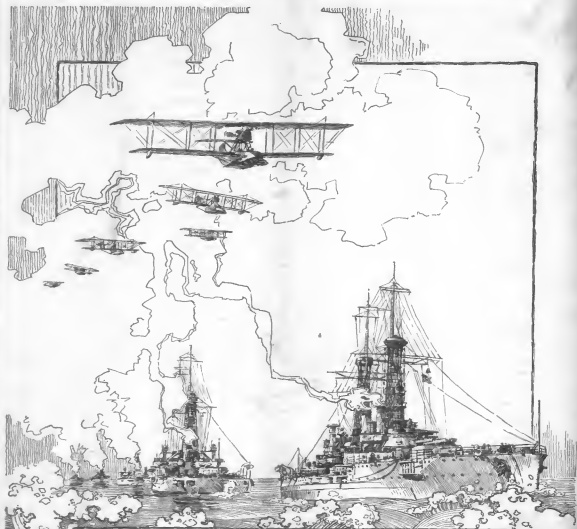
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